

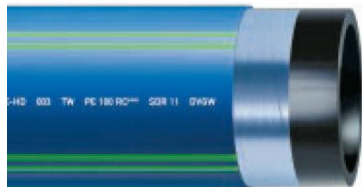
Welding instructions SLA

Description

The connection is protected by three layers AL - tape with a PP-coat surface or with Densol tape. All according to the instructions below. Smaller sizes may be advantageously joined with brass couplings. At pipe bursting we recommend that the die must be at least 30% larger than the pipe. It is also important that the PP coat is protected so that it is peeled up. Using pipe bursting the al- layer must be protected with PP- coating as described below.

Welding

The pipes are supplied ready for butt welding where the coat has been removed at the end of the tube. Welding is done according to normal procedure for butt welding. (See egeplasts welding recommendations). After welding the bulb is removed. This is easiest when the bulb starts to become dull. After taping the weld area with three layers AL tape. It is important that the tape is smoothed. On top applied a loose PP-coat or a Densol tape. Tape and loose PP delivers together with the pipes.



From the egeplast factory



Welding according to standard.



Bulb is removed



Three layers of tape.



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PP- coating ready for welding!



Pipe ready for pipe bursting!

E- fitting

egeplast 7 Protecting Drinking Water 07-07.

Couplings

Conval special couplings up to \varnothing 110mm.





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No dig installation i.e pipe bursting and horizontal drilling

It is important to accommodate the size of at least 30% greater than the pipe diameter. Further, it is important that the PP coat is protected by a sleeve slipped over the coating as shown below.



Max. tractive force according egeplast Technical fundamentals.

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